QT450-18 Ductile Cast Iron Casting Material

Introduction

QT450-18 is a spheroidal graphite iron casting grade covered by GB/T 1348. Typical applications include structural castings, equipment supports and wind-power components.

Manufacturing Process

Sand Casting
Shell Molding Casting
Lost Foam Casting

Equivalent Materials

Standard	Material Grade
EN 1563	EN-GJS-450-18
ISO 1083	ISO1083/JS/450-18

Reference Standards

Standard	Standard Title	Edition	Specification	Identifier
GB/T 1348	Spheroidal graphite iron castings	2019	QT450-18	—

Physical Properties

Property	Value / Unit	Note	Source
Elastic Modulus	170 GPa	measured at room temperature unless otherwise stated, not an acceptance limit	GB/T 1348
Poisson Ratio	0.28–0.29	measured at room temperature unless otherwise stated, not an acceptance limit	GB/T 1348
Density	7.1 kg/dm3	measured at room temperature unless otherwise stated, not an acceptance limit	GB/T 1348

Chemical Composition

Element	GB/T 1348 Edition 2019[1]
Si	approximately 3.20[2]

Notes

GB/T 1348 · Edition 2019

[1] All properties in this column: Typical; Recommended approximate silicon content, not a specified composition limit or acceptance criterion (6.1). Silicon may be reduced for other alloying additions or thick sections; carbon should decrease as silicon increases. Excessive silicon can reduce impact toughness. Sampling and analysis procedures are important.

[2] Si: Typical — reference only, not standard limits

Heat Treatment

GB/T 1348–2019

Heat treatment may be required under agreed delivery or retesting conditions. No grade-specific heat-treatment temperature or holding schedule is prescribed.

Mechanical Properties

Core Mechanical Properties

Conditions are not identical. Compare each stated condition and applicability separately.

GB/T 1348 — 2019 · Table 3 — Normative

Property	30 < t <= 60 mm	t <= 30 mm
Yield Strength (Rp0.2)	>= 340 MPa	>= 350 MPa
Tensile Strength	>= 430 MPa	>= 450 MPa
Elongation	>= 14 %	>= 18 %

Common specimen condition: Separately cast, cast-on or side-by-side cast sample

Full original column conditions

30 < t <= 60 mm — Separately cast, cast-on or side-by-side cast sample · 30 < t <= 60 mm

t <= 30 mm — Separately cast, cast-on or side-by-side cast sample · t <= 30 mm

L0 = 5d; GB/T 228.1; Minimum prescribed value

Separately cast, cast-on or side-by-side cast sample · 30 < t <= 60 mm: wall thickness <= 60 mm

Separately cast, cast-on or side-by-side cast sample · t <= 30 mm: wall thickness <= 30 mm

GB/T 1348 — 2019 · Table C.2 — Informative

Property	30 < t <= 60 mm	t <= 30 mm
Yield Strength (Rp0.2)	>= 340 MPa	>= 350 MPa
Tensile Strength	>= 420 MPa	>= 440 MPa
Elongation	>= 12 %	>= 16 %

Full original column conditions

30 < t <= 60 mm — Specimen cut from the casting · supplier guideline, subject to agreement · 30 < t <= 60 mm

t <= 30 mm — Specimen cut from the casting · supplier guideline, subject to agreement · t <= 30 mm

source designation QT450-18/C; L0 = 5d; GB/T 228.1; Informative minimum guideline, not an unconditional acceptance requirement; Informative reference value; not an acceptance requirement

Specimen cut from the casting · supplier guideline, subject to agreement · 30 < t <= 60 mm: wall thickness <= 60 mm

Specimen cut from the casting · supplier guideline, subject to agreement · t <= 30 mm: wall thickness <= 30 mm

GB/T 1348 — 2019 · Table G.2 — Informative

Property	t <= 30 mm
Tensile Strength	450 MPa

Full original column conditions

t <= 30 mm — Specimen cut from casting · diameter <=25 mm · t <= 30 mm

wall thickness <= 30 mm; Informative guideline; stress-controlled fatigue; N = 10^7 cycles, failure probability P = 50% for fatigue data; not an acceptance requirement; Informative reference value

Additional Mechanical Properties

Fatigue Properties

Conditions are not identical. Compare each stated condition and applicability separately.

GB/T 1348 — 2019 · Table G.2 — Informative

Property	Test window 1	Test window 2
Notched Rotating Bending Fatigue Strength	139 MPa[1]	— / Not specified
Notched Rotating Bending Fatigue Ratio	0.31[2]	— / Not specified
Reversed Tension Compression Fatigue Strength	— / Not specified	185 MPa[3]
Reversed Tension Compression Fatigue Ratio	— / Not specified	0.41[2]
Pulsating Tension Fatigue Strength	— / Not specified	259 MPa[4]
Reversed Torsional Fatigue Strength	— / Not specified	166 MPa[5]
Reversed Torsional Fatigue Ratio	— / Not specified	0.37[2]
Rotating Bending Fatigue Strength	— / Not specified	207 MPa[6]
Rotating Bending Fatigue Ratio	— / Not specified	0.46[2]

diameter <=25 mm; relevant wall thickness t <=30 mm; t <= 30 mm; wall thickness <= 30 mm; Informative guidance, not an acceptance requirement; The source cycle-count wording is inconsistent; N = 10^7 cycles (10 million), P = 50% reference: ISO 1083:2018 Table G.2 footnotes b/c; Supplemental reference; not an official GB corrigendum; Stress-controlled fatigue according to Wöhler; Informative reference value; not an acceptance requirement

Test window 1: Notched specimen, Kt <=3 machined from a sample cut from casting

Test window 2: Unnotched specimen machined from a sample cut from casting

Notes

GB/T 1348 · Edition 2019

[1] Notched Rotating Bending Fatigue Strength: R = -1; approximately 21.8%; Kt <= 3; sigmabwk(R=-1)/Rm approx. 0.40 - 0.0002 × Rm; Mean source-strength, not a guaranteed limit

[2] Notched Rotating Bending Fatigue Ratio/Reversed Tension Compression Fatigue Ratio/Reversed Torsional Fatigue Ratio/Rotating Bending Fatigue Ratio: Source-not a calculated value

[3] Reversed Tension Compression Fatigue Strength: R = -1; approximately 22.3%; sigmaw/Rm approx. 0.50 - 0.0002 × Rm; Mean source-strength, not a guaranteed limit

[4] Pulsating Tension Fatigue Strength: R = 0; sigmamax = 2sigma; approximately 9%; sigma(R=0)/sigma(R=-1) approx. 0.7; Mean source-strength, not a guaranteed limit

[5] Reversed Torsional Fatigue Strength: R = -1; approximately 14%; tauw/Rm approx. 0.46 - 0.0002 × Rm; Mean source-strength, not a guaranteed limit

[6] Rotating Bending Fatigue Strength: R = -1; approximately 14.2%; sigmaw/Rm approx. 0.55 - 0.0002 × Rm; Mean source-strength, not a guaranteed limit

Welding Conditions

N/A

Applications

Ductile iron GB/T 1348 Grade QT450-18 is used for structural castings, equipment supports and wind-power components. Published industrial work describes QT500-14 wind-turbine bases, while related studies discuss the use of this material series for large cast structures. Geometry, casting soundness and the operating load remain important to component selection.

The published wind-power examples do not establish a universal temperature rating or low-temperature impact qualification for every grade in the series.

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Last Updated: 2026-11-06

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Shell Casting

Lost Form Casting

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CAD Design

Tools/Mold Design

Material Supplied

Cast Iron Castings (Grey Iron, Malleable Iron, Ductile Iron)

Carbon Steel and Alloy Steel Castings

Stainless Steel and Duplex Stainless Steel Castings

Aluminum Castings

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Titanium and Cobalt Alloy Castings

What We Can Do

Design Ability

Our engineers will help you to improve the designs based on casting technology, then The simulation software will be processed to verify the casting pouring system. Pro/E, Solidworks, AutoCAD and ProCast are available in Casting Quality Industrial.

Saving Cost

Some manufacture processes may lead high cost. We will analyses the designs and advise the suitable methods to our customers. The best solution will be adopted.

Quality Control

From the raw material selecting to bulk production processing, all procedures will follow PPAP program if necessary. The certificates will be provided including chemistry, hardness, mechanical property or NDT testing.

Production Capacity

The max iron/steel castings can reach 30tons in weight, meanwhile the minus casting is around 1gram only.

We also have prototyping and 3D scanning ability for sample plan.

Logistic Service

The products will be delivered directly to customer’s workshop, which will save plenty of work for clients.

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